

Technical Data Sheet

Polyflam RIPP 3125 CS1

Polypropylene Copolymer
LyondellBasell Industries
Engineering Plastics

Product Description

25% talc filled flame retardant PP copolymer compound without PBDE

General

Filler / Reinforcement	• Talc, 25% Filler by Weight		
Features	• Copolymer	• Copper Contact Stabilized	• Flame Retardant
UL File Number	• E86615		
Processing Method	• Injection Molding		

Physical	Nominal Value (English)	Nominal Value (SI)	Test Method
Density	1.40 g/cm ³	1.40 g/cm ³	ISO 1183/A
Melt Volume-Flow Rate (MVR) (230°C/2.16 Kg)	9.0 cm ³ /10min	9.0 cm ³ /10min	ISO 1133

Mechanical	Nominal Value (English)	Nominal Value (SI)	Test Method
Tensile Modulus	348000 psi	2400 MPa	ISO 527-1/1A/1
Tensile Stress (Yield)	2470 psi	17.0 MPa	ISO 527-2/1A/50
Tensile Strain (Yield)	1.7 %	1.7 %	ISO 527-2/1A/50

Impact	Nominal Value (English)	Nominal Value (SI)	Test Method
Charpy Notched Impact Strength			ISO 179/1eA
-22°F (-30°C)	1.1 ft·lb/in ²	2.4 kJ/m ²	
73°F (23°C)	3.8 ft·lb/in ²	8.0 kJ/m ²	
Charpy Unnotched Impact Strength			ISO 179/1eU
-22°F (-30°C)	6.2 ft·lb/in ²	13 kJ/m ²	
73°F (23°C)	16 ft·lb/in ²	33 kJ/m ²	

Thermal	Nominal Value (English)	Nominal Value (SI)	Test Method
Deflection Temperature Under Load			
66 Psi (0.45 Mpa), Unannealed	216 °F	102 °C	ISO 75-2/Bf
264 Psi (1.8 Mpa), Unannealed	151 °F	66.0 °C	ISO 75-2/Af
Vicat Softening Temperature			
--	145 °F	63.0 °C	ISO 306/B50
--	271 °F	133 °C	ISO 306/A120
Ball Pressure Test (212°F (100°C))	Pass	Pass	IEC 60695-10-2
RTI Elec			UL 746B
0.06 In (1.5 Mm)	149 °F	65.0 °C	
0.12 In (3.0 Mm)	149 °F	65.0 °C	
RTI Imp			UL 746B
0.06 In (1.5 Mm)	149 °F	65.0 °C	
0.12 In (3.0 Mm)	149 °F	65.0 °C	
RTI Str			UL 746B
0.06 In (1.5 Mm)	149 °F	65.0 °C	
0.12 In (3.0 Mm)	149 °F	65.0 °C	

Electrical	Nominal Value (English)	Nominal Value (SI)	Test Method
Surface Resistivity	> 1.0E+15 ohms	> 1.0E+15 ohms	IEC 60093
Volume Resistivity	> 1.0E+13 ohms·m	> 1.0E+13 ohms·m	IEC 62631-3-1
Comparative Tracking Index	600 V	600 V	IEC 60112

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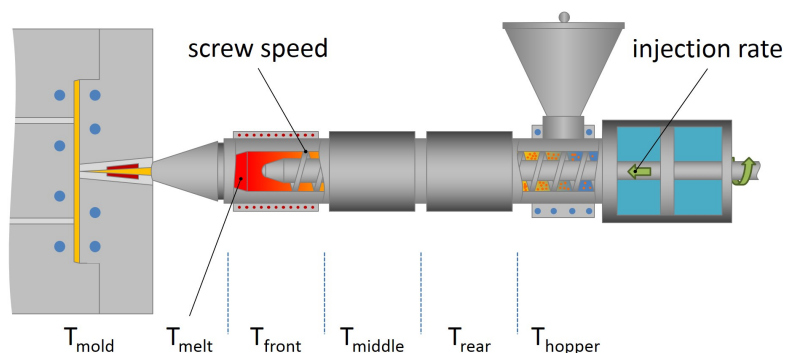
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Flammability	Nominal Value (English)	Nominal Value (SI)	Test Method
Burning Rate			
0.0787 In (2.00 Mm), Self-extinguishing	0.0 in/min	0.0 mm/min	ISO 3795
0.0787 In (2.00 Mm), Self-extinguishing	0.0 in/min	0.0 mm/min	FMVSS 302
Flammability Classification			IEC 60695-11-10, -20
0.06 In (1.5 Mm)	V-0	V-0	
0.12 In (3.0 Mm)	V-0	V-0	
Glow Wire Flammability Index			IEC 60695-2-12
0.06 In (1.5 Mm)	1760 °F	960 °C	
0.12 In (3.0 Mm)	1760 °F	960 °C	
Glow Wire Ignition Temperature			IEC 60695-2-13
0.06 In (1.5 Mm)	1340 °F	725 °C	
0.12 In (3.0 Mm)	1380 °F	750 °C	
Oxygen Index	27 %	27 %	ISO 4589-2

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Injection	Nominal Value (English)	Nominal Value (SI)
Drying Temperature	158 to 176 °F	70 to 80 °C
Drying Time	2.0 to 4.0 hr	2.0 to 4.0 hr
Processing (Melt) Temp	356 to 428 °F	180 to 220 °C
Mold Temperature	104 to 176 °F	40 to 80 °C

Injection Notes

Mould surface contacting melt should
be of non-corrosive steel (content of chrome > 12%)

Notes

These are typical property values not to be construed as specification limits.